

# Mercury 25 Hp Outboard 2 Stroke Manual

Marine Propellers and Propulsion Pacific  
Magazine Mercury/Mariner Outboard Shop  
Manual Popular Science The Woodenboat Popular  
Mechanics Texas Parks & Wildlife Sportdiving  
Magazine Field and Stream The Old Outboard  
Book Consumer Reports Seloc Yamaha, Mercury &  
Mariner Outboards The Outboard Boater's Handbook:  
Advanced Seamanship and Practical Skills Field &  
Stream Practical Outboard Ignition  
Troubleshooting Seloc's Mercury/Mariner Outboard: 1-  
and 2- cylinder outboard, 1990-1994 Field &  
Stream Field & Stream Implement & Tractor Red  
Book The Popular Science Monthly Field &  
Stream America Buys Boating The Legend of  
Mercury Rigging Fishing Gazette Lakeland Boating Sea  
and Pacific Motor Boat Pennsylvania Outdoors Journal  
of the American Society of Naval  
Engineers Mercury/Mariner Outboard Shop  
Manual Jane's Surface Skimmers The Nebraskaland  
Magazine Book of Collector Prints Field &  
Stream Motorship Outboard Motor Service Manual:  
Motors below 30 hp Popular Mechanics  
Magazine Mercury Marine 2.5-60 HP OB  
94-97 Yachting Mercury/Mariner Outboards 1990-00  
Repair Manual

## Marine Propellers and Propulsion

## **Pacific Magazine**

## **Mercury/Mariner Outboard Shop Manual**

## **Popular Science**

## **The Woodenboat**

## **Popular Mechanics**

## **Texas Parks & Wildlife**

SELOC Marine maintenance and repair manuals offer the most comprehensive, authoritative information available for outboard, inboard, stern-drive and diesel engines, as well as personal watercraft. SELOC has been the leading source of how-to information for the marine industry since 1974. Designed and written to serve the needs of the professional mechanic, do-it-yourself boat enthusiast, instructor and student, these manuals are based on actual teardowns done by Chilton Marine AEs editors/authors in our on-site facility. Providing complete coverage on everything from basic maintenance to engine overhaul, every manual features: -Simple-to-follow, step-by-step, illustrated procedures -Hundreds of exploded drawings, photographs and tables -Troubleshooting sections, accurate specifications and wiring diagrams

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-Recognized and used by technical trade schools as well as the U.S. militaryCovers all 2.5-25 Hp, 1 and 2-cylinder, 2-stroke models.

### **Sportdiving Magazine**

### **Field and Stream**

### **The Old Outboard Book**

FIELD & STREAM, America's largest outdoor sports magazine, celebrates the outdoor experience with great stories, compelling photography, and sound advice while honoring the traditions hunters and fishermen have passed down for generations.

### **Consumer Reports**

### **Seloc Yamaha, Mercury & Mariner Outboards**

### **The Outboard Boater's Handbook: Advanced Seamanship and Practical Skills**

### **Field & Stream**

## **Practical Outboard Ignition Troubleshooting**

### **Seloc's Mercury/Mariner Outboard: 1- and 2- cylinder outboard, 1990-1994**

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- Recognized and used by technical trade schools as well as the U.S. military

Covers all 2.5-275 Hp, 1 to 4-cylinder and V6, 2-stroke models, including fuel injected units. Over 1000 illustrations

**Field & Stream**

**Field & Stream**

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### **Implement & Tractor Red Book**

Mercury/Mariner 2.5 - 60 HP Two-Stroke Outboard Service and Repair Manuals, 1998-2006 B725 This manual covers seventeen Mercury/Mariner 2-stroke outboard motors ranging from 2.5 HP to 60 HP. Clymer Marine and PWC manuals are the #1 source for DIY maintenance, troubleshooting and repair. With step-by-step procedures combined with detailed photography and extensive use of exploded parts views, Clymer manuals are a must-have tool for the do-it-yourselfer. Models Covered: Mercury/Mariner 2.5 HP (1998-2006) Mercury/Mariner 3.3 HP (1998-2006) Mercury/Mariner 4 HP (1998-2006) Mercury/Mariner 5 HP (1998-2006) Mercury/Mariner 6 HP (1998-2006) Mercury/Mariner 8 HP (1998-2006) Mercury/Mariner 9.9 HP (1998-2006) Mercury/Mariner 15 HP (1998-2006) Mercury/Mariner 20 HP (1998-2006) Mercury/Mariner 25 HP (1998-2006) Mercury/Mariner 30 HP (1998-2006) Mercury/Mariner 40 HP (1998-2006) Mercury/Mariner 50 HP (1998-2006) Mercury/Mariner 60 HP (1998-2006) Mercury/Mariner 20 Jet (1998-2006) Mercury/Mariner 30 Jet (1998-2006) Mercury/Mariner 45 Jet (1998-2006)

### **The Popular Science Monthly**

This comprehensive manual shows you how to go places and do things you never thought possible in a small outboard motorboat. A well-designed ruggedly built 17-footer, for instance, can fish offshore, circumnavigate Lake Superior, and crisscross the continent on inland waterways or on a trailer pulled

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by the family car. Small outboards are among the most versatile boats ever developed and are far more able than you might expect. Covered here are all the popular types--and some exciting alternatives as well as methods that may change your entire boating outlook. Aided by contributions from other experts, veteran outboard skipper David R. Getchell, Sr., offers a wealth of useful facts and special savvy that reveal for the first time in a single book the true potential of these democratic boats 20 feet and under. Here are the means to understand what can be done, and the way to do it safely, including: how to judge a boat's potential and capabilities based on design and construction; how to rebuild an older boat; how to handle a little boat in big seas, surf, or shallow water; how to navigate; how to read the weather; how to head upriver or offshore; how to trailer your boat; how to manage and equip it for camp cruising on a nearby lake or for subarctic exploration; and how to care for the boat and motor.

### **Field & Stream**

### **America Buys**

Vols. for 1921-22, 1924- include an annual review number with title: Fishing gazette annual review and classified directory of marine and shore plant equipment (1921-60, Fishing gazette annual review number (varies slightly)).

### **Boating**

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Sixty years old in 1999, Mercury Marine is the world leader in the marine industry. The memory of its founder, Carl Kiekhaefer, lives on in the hearts and minds of engineers and boat enthusiasts alike. His manic genius and tireless energy found outlet in his need for greater speed, more features and higher value, first in outboards and then in stern drive products. Since Kiekhaefer's departure from the company in 1970, Mercury Marine has come into its own while holding onto those qualities inherited from its founder, qualities that abhor failure. Jeffrey L. Rodengen, author of *Iron Fist: The Lives of Carl Kiekhaefer*, continues to chronicle the fascinating story of Mercury Marine. *The Legend of Mercury Marine* details the company's struggle and ultimate triumph in this comprehensive, lavishly illustrated 225-page work.

### **The Legend of Mercury**

SELOC Marine tune-up and repair manuals provide the most comprehensive, authoritative information available for outboard, inboard and stern-drive engines, as well as personal watercraft. SELOC has been the leading source of how-to information for the marine industry since 1974. Designed and written to serve the needs of the professional mechanic, do-it-yourself boat enthusiast, instructor and student, these manuals are based on actual teardowns done by Seloc's editors/authors in our on-site facility. Every manual features:

- Easy-to-follow, step-by-step, illustrated procedures
- Hundreds of exploded drawings, photographs and tables
- Troubleshooting

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sections ? Accurate specifications and wiring diagrams Covers all 4 stroke engines Only Seloc manuals include Skill level Ratings (1 - 4 wrenches) based upon the degree of difficulty along with Special Tool icons where a OEM or electronic testing tool is required to perform the specified procedure. Over 1,000 illustrations

### **Rigging**

### **Fishing Gazette**

Comprehensive troubleshooting guide for most outboard marine engines. Includes detailed diagnostic tips, DVA measurements, engine specific test data, and much more.

### **Lakeland Boating**

### **Sea and Pacific Motor Boat**

The early development of the screw propeller. Propeller geometry. The propeller environment. The ship wake field, propeller performance characteristics.

### **Pennsylvania Outdoors**

### **Journal of the American Society of Naval Engineers**



## **Mercury/Mariner Outboard Shop Manual**

"Incredible amount of detail about all those kickers from the past, including an appendix with comprehensive model-year information." WoodenBoat  
"This book is the one to buy if you are interested in collecting antique outboard motors." Boating

## **Jane's Surface Skimmers**

2.5 HP, 3.3 HP, 4 HP, 5 HP, 6 HP, 8 HP, 9.9 HP, 15 HP, 20 HP, 20 Jet, 25 HP, 30 HP, 30 Jet, 40 HP, 45 Jet, 50 HP, 60 HP

## **The Nebraskaland Magazine Book of Collector Prints**

FIELD & STREAM, America's largest outdoor sports magazine, celebrates the outdoor experience with great stories, compelling photography, and sound advice while honoring the traditions hunters and fishermen have passed down for generations.

## **Field & Stream**

FIELD & STREAM, America's largest outdoor sports magazine, celebrates the outdoor experience with great stories, compelling photography, and sound advice while honoring the traditions hunters and fishermen have passed down for generations.

## **Motorship**

## **Outboard Motor Service Manual: Motors below 30 hp**

Mercury/Mariner 4 HP (1995-2006) Mercury/Mariner 5  
HP (1995-2006) Mercury/Mariner 6 HP (1995-2006)  
Mercury/Mariner 9.9 HP (1995-2006) Mercury/Mariner  
15 HP (1995-2006) Mercury/Mariner 25 HP  
(1995-2006) Mercury/Mariner 30 HP (1995-2006)  
Mercury/Mariner 40 HP (1995-2006) Mercury/Mariner  
50 HP (1995-2006) Mercury/Mariner 75 HP  
(1995-2006) Mercury/Mariner 90 HP (1995-2006)  
Does not cover 60 HP models. TROUBLESHOOTING  
LUBRICATION, MAINTENANCE AND TUNE-UP ENGINE  
TOP END ENGINE LOWER END CLUTCH AND  
EXTERNAL SHIFT MECHANISM TRANSMISSION AND  
INTERNAL SHIFT MECHANISM FUEL, EMISSION  
CONTROL AND EXHAUST SYSTEMS ELECTRICAL  
SYSTEM COOLING SYSTEM WHEELS, TIRES AND DRIVE  
CHAIN FRONT SUSPENSION AND STEERING REAR  
SUSPENSION BRAKES BODY AND FRAME COLOR  
WIRING DIAGRAMS

## **Popular Mechanics Magazine**

## **Mercury Marine 2.5-60 HP OB 94-97**

## **Yachting**

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