

Sbc Rebuild Manual

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Build Max-Performance Chevy Small-Blocks on a Budget
How to Rebuild and Modify Rochester Quadrajet Carburetors
How to Build Max-Performance Chevy LT1/LT4 Engines

How to Build Killer Chevy Small-Block Engines

The General Motors G-Body is one of the manufacturer's most popular chassis, and includes cars such as Chevrolet Malibu, Monte Carlo, and El Camino; the Buick Regal, Grand National, and GNX; the Oldsmobile Cutlass Supreme; the Pontiac Grand Prix, and more. This traditional and affordable front engine/rear-wheel-drive design lends itself to common upgrades and modifications for a wide range of high-performance applications, from drag racing to road racing. Many of the vehicles GM produced using this chassis were powered by V-8 engines, and others had popular turbocharged V-6 configurations. Some of the special-edition vehicles were outfitted with exclusive performance upgrades, which can be easily adapted to other G-Body vehicles. Knowing which vehicles were equipped with which options, and how to best incorporate all the best-possible equipment is thoroughly covered in this book. A solid collection of upgrades including brakes, suspension, and the installation of GM's most popular modern engine—the LS-Series V-8—are all covered in great detail. The aftermarket support for this chassis is huge, and the interchangeability and affordability are a big reason for its popularity. It's the last mass-produced V-8/rear-

drive chassis that enthusiasts can afford and readily modify. There is also great information for use when shopping for a G-Body, including what areas to be aware of or check for possible corrosion, what options to look for and what should be avoided. No other book on the performance aspects of a GM G-Body has been published until now, and this book will serve as the bible to G-Body enthusiasts for years to come.

Small-block Chevy Marine Performance

This is an engine rebuilding and modification guide that includes sections on history, engine specs, disassembly, cylinder block and bottom end reconditioning, cylinder heads and valvetrain reconditioning, balancing, step-by-step engine reassembly, torque values, and OEM part numbers for the popular Chevy LS series of engines.

How to Build Big-Inch Chevy Small-Blocks

Engine production for the typical car manufactured today is a study in mass production. Benefits in the manufacturing process for the manufacturer often run counter to the interests of the end user. What speeds up production and saves manufacturing costs results in an engine that is made to fall within a wide set of standards and specifications, often not optimized to meet the original design. In short, cheap and fast engine production results in a sloppy final product. Of course, this is not what enthusiasts want out of their engines. To maximize the performance of any engine, it must be balanced and blueprinted to the exact

tolerances that the factory should have adhered to in the first place. Four cylinder, V-8, American or import, the performance of all engines is greatly improved by balancing and blueprinting. Dedicated enthusiasts and professional racers balance and blueprint their engines because the engines will produce more horsepower and torque, more efficiently use fuel, run cooler and last longer. In this book, expert engine builder and veteran author Mike Mavrigian explains and illustrates the most discriminating engine building techniques and perform detailed procedures, so the engine is perfectly balanced, matched, and optimized. Balancing and blueprinting is a time consuming and exacting process, but the investment in time pays off with superior performance. Through the process, you carefully measure, adjust, machine and fit each part together with precision tolerances, optimizing the design and maximizing performance. The book covers the block, crankshaft, connecting rods, pistons, cylinder heads, intake manifolds, camshaft, measuring tools and final assembly techniques. For more than 50 years, balancing and blueprinting has been an accepted and common practice for maxim

How to Rebuild the Big-Block Chevrolet

This step-by-step guide to rebuilding LT1 small-block Chevy engines includes sections on disassembly and inspection, reconditioning the block and bottom end, reconditioning and rebuilding the cylinder heads, fuel injection systems, and exhaust.

How to Rebuild Your Small-Block Chevy

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From workhorse to racehorse, the big-block Chevy provided the power demands of the mid-'60s. used in everything from medium-duty trucks to Corvettes, these engines are worth rebuilding. Do it right with this book! Clear, concise text guides you through each engine-rebuilding step. Includes complete specifications and more than 500 photos, drawings, charts and graphs. Covers troubleshooting, parts reconditioning and engine assembly. Tells you how to do a complete overhaul or a simple parts swap. One whole chapter on parts identification tells how to interchange parts for improvised durability or performance. Includes comprehensive specifications and casting numbers.

Performance Automotive Engine Math

John Lingenfelter has been building, racing, and winning with small-block Chevy engines since 1972, when he arrived on the drag racing scene. This book offers many of his trademark power-producing techniques that have led to victory on the drag strip as well as on the Bonneville salt flats, where he set top speed records in his class.

Chevrolet Small Block Parts Interchange Manual - Revised Edition

If you're building a salvage yard stroker motor, looking to make a numbers-matching engine, saving money on repurposing factory parts, or simply looking to see which parts work together, this book is a must-have addition to your library! This updated edition

provides detailed interchange information on cranks, rods, pistons, cylinder heads, intake manifolds, exhaust manifolds, ignitions, carburetors, and more. Casting and serial number identification guides are included to help you through the myriad of available parts in salvage yards, at swap meets, and on the internet. Learn what parts can be combined to create various displacements, which parts match well with others, where factory parts are best, and where the aftermarket is the better alternative. Solid information on performance modifications is included where applicable. The first and second generation of small-block Chevy engines have been around for more than 60 years, and a byproduct of the design's extremely long production run is that there is a confusing array of configurations that this engine family has seen. Chevy expert Ed Staffel delivers this revised edition on everything you need to know about parts interchangeability for the small-block Chevy. Build your Chevy on a budget today!

Small-Block Chevy Performance 1955-1996

Vehicle Maintenance.

LS Swaps

Multi-time author and well-regarded performance engine builder/designer John Baechtel has assembled the relevant mathematics and packaged it all together in a book designed for automotive enthusiasts. This book walks readers through the

complete engine, showcasing the methodology required to define each specific parameter, and how to translate the engineering math to hard measurements reflected in various engine parts. Designing the engine to work as a system of related components is no small task, but the ease with which Baechtel escorts the reader through the process makes this book perfect for both the budding engine enthusiast and the professional builder.

How to Rebuild Small-Block Chevy LT-1 LT-4 Engines

In production for over 20 years, nearly every Chevrolet V-8 passenger sedan is powered by this engine. This comprehensive manual is packed with photos and detailed information.

How to Rebuild the Small-Block Ford

Renowned engine builder and technical writer David Vizard turns his attention to extracting serious horsepower from small-block Chevy engines while doing it on a budget. Included are details of the desirable factory part numbers, easy do-it-yourself cylinder head modifications, inexpensive but effective aftermarket parts, the best blocks, rotating assembly (cranks, rods, and pistons), camshaft selection, lubrication, induction, ignition, exhaust systems, and more.

Modern Engine Blueprinting Techniques

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The small-block Chevrolet engine is the most popular engine in the world among performance enthusiasts and racers. But with its popularity come certain problems, and this book is your step-by-step go-to manual.

Building the Chevy LS Engine HP1559

"Step-by-step disassembly, reconditioning and final assembly for Chevy Gen V and Gen VI big-block engines, 454 and 502 cid"--T.p.

The Chevrolet Small-Block Bible

Bodley trenchantly critiques the most pressing global mega-problems, such as unsustainable growth, resource depletion, global warming, and poverty and conflict, and shows how anthropology makes it possible to find solutions.

Chevy Small-Block V-8 Interchange Manual, 2nd Edition

This new color edition is essential for the enthusiast who wants to get the most performance out of this new engine design but is only familiar with the older Chevy small-blocks. Covered is everything you need to know about these engines, including the difficult engine removal and installation, simple engine bolt-ons, electronic controls for the Generation III engine, and detailed engine builds at four different power levels.

How to Restore Your Chevy Truck: 1967-1972

Chevrolet produced over 17 million aluminium Powerglides from 1962 through 1973. While never a popular performance transmission during its production run, the Powerglide has become the dominant automatic transmission in modern motorsports. Favored by circle track and drag racers alike, the Powerglide is the transmission of choice of today's racer. You will find Powerglides installed in a wide range of vehicles from street/strip to 'Top Sportsman.' This book is your reference guide to the Powerglide; from a stock rebuild to an all-out race unit, this book covers it all. Subject covered include: *

- *general transmission service, basic operation, in-car service and repairs
- *torque converter design and operation
- *identification
- *removal, disassembly and inspection
- *overhauling unit assemblies
- *final assembly of transmission
- *the drag racing Powerglide
- *the circle track racing Powerglide
- *specification and troubleshooting

Whether you are racing or restoring, you'll find the Powerglide Transmission Handbook a master reference for rebuilding, modifying and racing your Powerglide transmission.

Anthropology and Contemporary Human Problems

The LT1, along with its more powerful stablemate, the LT4, raised the bar for performance-oriented small-blocks until the introduction of the LS1 in 1997. The LT1/LT4 engines are powerful, relatively lightweight,

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and affordable. They powered Chevrolet's legendary Impala SS (and thousands of similar police cars), Corvettes, and Camaros and remain viable choices for enthusiasts today. This book investigates every component of these engines, discussing their strong and weak points and identifying characteristics. Upgrades and modifications for both improved power production and enhanced durability are described and explained in full.

Chevrolet Inline Six-Cylinder Power Manual

A complete guide to modifying small-block Chevrolet engines used in the powerboat industry. Includes a detailed look at the differences between auto and marine engines, and a breakdown on the marine components of a small-block Chevy. Fully illustrated.

Powerglide Transmission Handbook

Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos. Haynes repair manuals are used by the pros, but written for the do-it-yourselfer.

Holley Carburetors

Ever since its introduction in 1955, Chevrolet's small-block V-8 has defined performance. It was the first lightweight, overhead-valve V-8 engine ever available to the masses at an affordable price and, better yet, had tremendous untapped performance potential,

making it the performance engine of choice to this day. What sets the Chevy small-block further apart is the fact that a builder does not have to spend big money to get big horsepower numbers. Using multiple examples of engine builds and case studies, The Chevrolet Small-Block Bible provides the reader with the information needed to build anything for a mild street engine for use in a custom or daily driver to a cost-is-no-object dream build. Includes parts selection, blue printing, basic machine work, and more.

How to Rebuild Your Small-Block Chevy

The small-block Chevy is widely known as the most popular engine of all time. Produced in staggering numbers and boasting huge aftermarket support, small blocks are the engine of choice for a large segment of the performance community. Originally published as two separate volumes, Small Block Chevy Performance 1955-1996 now covers the latest information on all Gen I and Gen II Chevy small blocks, this time in one volume. This book continues to be the best power source book for small-block Chevy. The detailed text and photos deliver the best solutions for making your engine perform. Extensive chapters explain proven techniques for preparing blocks, crankshafts, connecting rods, pistons, cylinder heads, and much more. Other chapters include popular ignition, carburetor, camshaft, and valvetrain tips and tricks.

How to Rebuild & Modify Chevy 348/409

Engines

In our popular Workbench Series, How to Rebuild the Big Block Chevrolet covers the basics of any engine rebuild in over 450 color photos of step-by-step instruction. Subjects covered include the history of the big block Chevy, preparation and tool requirements, engine removal and teardown, first inspection, parts, machine work and clean-up, final engine assembly, and start-up. This book is essential for not only enthusiasts looking to rebuild their big-block Chevy, but as a guideline for building performance applications as well.

Chevrolet Small Block V-8 Interchange Manual

Hundreds of photos, charts, and diagrams guide readers through the rebuilding process of their small-block Chevy engine. Each step, from disassembly and inspection through final assembly and tuning, is presented in an easy-to-read, user-friendly format.

John Lingenfelter on Modifying Small-Block Chevy Engines

Crammed full of all the things that made the original Chevrolet Inline Six-Cylinder Power Manual the bible for new and experienced six-cylinder engine builders, this updated version is a must-have for any serious inliner. From soup to nuts, when you want to build the Chevy six for more power and torque than the factory could ever imagine, there is only one book the

experts turn to. And now the second edition is absolutely jam packed with the latest blueprints, interviews, airflow charts, build sheets, racer and "hot dog" profiles. Thought-provoking ideas will help you build the Chevy six your way!

How to Rebuild Big-block Chevy Engines

Hundreds of photos, charts, and diagrams guide readers through the rebuilding process of their small-block Chevy engine. Each step, from disassembly and inspection through final assembly and tuning, is presented in an easy-to-read, user-friendly format.

Chevrolet Inline-6 Engine 1929-1962

Introduced in 1997, the GM LS engine has become the dominant V-8 engine in GM vehicles and a top-selling high-performance crate engine. GM has released a wide range of Gen III and IV LS engines that deliver spectacular efficiency and performance. These compact, lightweight, cutting-edge pushrod V-8 engines have become affordable and readily obtainable from a variety of sources. In the process, the LS engine has become the most popular V-8 engine to swap into many American and foreign muscle cars, sports cars, trucks, and passenger cars. To select the best engine for an LS engine swap, you need to carefully consider the application. Veteran author and LS engine swap master Jefferson Bryant reveals all the criteria to consider when choosing an LS engine for a swap project. You are guided through selecting or fabricating motor mounts for the project.

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Positioning the LS engine in the engine compartment and packaging its equipment is a crucial part of the swap process, which is comprehensively covered. As part of the installation, you need to choose a transmission crossmember that fits the engine and vehicle as well as selecting an oil pan that has the correct profile for the crossmember with adequate ground clearance. Often the brake booster, steering shaft, accessory pulleys, and the exhaust system present clearance challenges, so this book offers you the best options and solutions. In addition, adapting the computer-control system to the wiring harness and vehicle is a crucial aspect for completing the installation, which is thoroughly detailed. As an all-new edition of the original top-selling title, *LS Swaps: How to Swap GM LS Engines into Almost Anything* covers the right way to do a spectrum of swaps. So, pick up this guide, select your ride, and get started on your next exciting project.

How to Rebuild Big-Block Chevy Engines

This revised and updated color edition of *How to Rebuild the Small-Block Ford* walks you step by step through a rebuild, including: planning your rebuild, disassembly and inspection, choosing the right parts, machine work, assembling your engine, and first firing and break-in.

GM Turbo 350 Transmissions

The Muncie 4-speeds, M20, M21, and M22 are some of the most popular manual transmissions ever made

and continue to be incredibly popular. The Muncie was the top high-performance manual transmission GM offered in its muscle cars of the 60s and early 70s. It was installed in the Camaro, Chevelle, Buick GS, Pontiac GTO, Olds Cutlass, and many other classic cars. Many owners want to retain the original transmission in their classic cars to maintain its value. Transmission expert and veteran author Paul Cangialosi has created an indispensable reference to Muncie 4-speeds that guides you through each crucial stage of the rebuild process. Comprehensive ID information is provided, so you can positively identify the cases, shafts, and related parts. It discusses available models, parts options, and gearbox cases. Most important, it shows how to completely disassemble the gearbox, identify wear and damage, select the best parts, and complete the rebuild. It also explains how to choose the ideal gear ratio for a particular application. Various high-performance and racing setups are also shown, including essential modifications, gun drilling the shafts, cutting down the gears to remove weight, and achieving race-specific clearances. Muncie 4-speeds need rebuilding after many miles of service and extreme use. In addition, when a muscle car owner builds a high-performance engine that far exceeds stock horsepower, a stronger high-performance transmission must be built to accommodate this torque and horsepower increase. No other book goes into this much detail on the identification of the Muncie 4-speed, available parts, selection of gear ratios, and the rebuild process.

The Turbo Hydra-Matic 350 Handbook

Chevy's W-series 348 and later the 409 became legends on the street. Recently, the 348s and 409s have enjoyed a high-performance renaissance and many speed manufacturers are making heads, blocks, and virtually every part for these engines.

Chevrolet Engine Overhaul Manual

A complete, step-by-step guide to the entire engine rebuilding process. Every step is fully illustrated. Covers the most popular engines. Everything you'll need to know to do-it-yourself. In a clear, easy-to-follow format. What you can learn: Includes 262, 265, 267, 283, 302, 305, 307, 327, 350, 396, 400, 402, 427 and 454 cubic inch V8 engines: • Diagnosis • Overhaul • Performance • Economy modifications
Book Summary: • Engine identification • Tools and equipment • Diagnosis • Cylinder head servicing • Engine removal and installation • Step-by-step procedures • Fully illustrated with over 300 photos • Tips from professionals • Machine shop repairs • Performance and economy modifications
Table of Contents: Chapter 1: Introduction Chapter 2: Tools and equipment Chapter 3: Diagnosing engine problems Chapter 4: Preparing for an overhaul Chapter 5: Overhauling the cylinder heads Chapter 6: Overhauling the engine block Chapter 7: Reassembling and installing the engine Chapter 8: Related repairs Chapter 9: Improving performance and economy

How to Build High-Performance Chevy LS1/LS6 V-8s

Written for restorers and hot rodders using Chevrolet inline sixes, this illustrated, hands-on manual features all the step-by-step information needed to rebuild one of these powerplants for use on the street or strip. Advice covers a plethora of topics ranging from development history and selecting a block to modifying the oiling system, sealing, camshaft designs, cylinder heads, manifolds, ignitions, and supercharging and turbocharging.

GM Automatic Overdrive Transmission Builder's and Swapper's Guide

During the muscle car wars of the 1960s, Holley carburetors emerged as the carbs to have because of their easy-to-tune design, abundance of parts, and wide range of sizes. The legendary Double Pumper, the universal 600-cfm 1850 models, the Dominator, and now the Avenger have stood the test of time and are the leading carburetors in the high-performance engine market. To many enthusiasts, the operation, components, and rebuilding procedures remain a mystery. Yet, many carburetors need to be rebuilt and properly set up for a particular engine package. Veteran engine building expert and automotive author Mike Mavrigian guides you through each important stage of the rebuilding process, so you have the best operating carburetor for a particular engine and application. In addition, he explains carb identification as well as idle, mid-range and high-

speed circuit operation, specialty tools, and available parts. You often need to replace gaskets, worn parts, and jets for the prevailing weather/altitude conditions or a different engine setup. Mavrigian details how to select parts then disassemble, assemble, and calibrate all of the major Holley carburetors. In an easy-to-follow step-by-step format, he shows you each critical stage for cleaning sensitive components and installing parts, including idle screws, idle air jets, primary/secondary main jets, accelerator pumps, emulsion tubes, and float bowls. He also includes the techniques for getting all of the details right so you have a smooth-running engine. Holley carburetor owners need a rebuilding guide for understanding, disassembling, selecting parts, and reassembling their carbs, so the carb then delivers exceptional acceleration, quick response, and superior fuel economy. With *Holley Carburetors: How to Rebuild* you can get the carb set up and performing at its best. And, if desired, you can move to advanced levels of tuning and modifying these carbs. If you're looking for the one complete book that helps you quickly and expertly rebuild your Holley and get back on the road, this book is a vital addition to your performance library.

How to Use and Upgrade to GM Gen III LS-Series Powertrain Control Systems

By building a big-cube small block, you can have all the additional torque and horsepower of a big block, without all the extra weight, expense, and effort. In this all-new color edition, Graham Hansen takes a

step-by-step approach to selecting the best OEM or aftermarket block, crank, rods, and pistons to construct your big-inch short block. He also discusses how to select the best heads, cam, induction and exhaust systems, specifically for a big-inch engine. In addition, the final chapter includes seven different combinations for big-inch power, complete with dyno graphs!

Chevrolet Inline Six-Cylinder Power Manual, 2nd Edition

Chevrolet's inline 6-cylinder, affectionately known as the "Stovebolt," was produced and applied to Chevrolet-powered automobiles from 1929 through 1962. Its effectiveness and simplicity greatly contributed to the lengthy duration of its life span, with the engine still being created in some capacity into 2009.

Deve Krehbiel of devestech.net has taken his decades of knowledge on the inline-6 and created the ultimate resource on rebuilding the Stovebolt Chevrolet powerplant. Using color photography with step-by-step sequencing, Deve takes you through the disassembly, rebuild, and reassembly of these engines, including rebuilding the carburetor, distributor, and intake/exhaust systems. Tech Tips highlight areas that can be overlooked, such as proper cleaning and determining if a part is reusable, and an appendix provides information on decoding casting numbers. With millions of Chevrolets built with an inline-6 engine, there's no shortage of

candidates for a rebuild. With Chevrolet Inline-6 Engine: How to Rebuild, you will now have the perfect complementary tool to walk you through the entire engine-rebuilding process. p.p1 {margin: 0.0px 0.0px 0.0px 0.0px; font: 12.0px Arial}

Muncie 4-Speed Transmissions

The Rochester Quadrajet carburetor was found perched atop the engine of many a classic GM performance vehicle. The Q-Jet is a very capable but often misunderstood carb. This book, How to Rebuild and Modify Rochester Quadrajet Carburetors, seeks to lift the veil of mystery surrounding the Q-Jet and show owners how to tune and modify their carbs for maximum performance. The book will be a complete guide to selecting, rebuilding, and modifying the Q-Jet, aimed at both muscle car restorers and racers. The book includes a history of the Q-Jet, an explanation of how the carb works, a guide to selecting and finding the right carb, instructions on how to rebuild the carb, and extensive descriptions of high-performance modifications that will help anyone with a Q-Jet carb crush the competition.

Corvette Illustrated Encyclopedia

Although not quite the stout heavy-duty performer as its big brother, the Turbo 400, the Turbo 350 transmission is a fine, durable, capable, and when modified, stout performer in its own right. Millions of GM cars and trucks have been built with Turbo 350 automatic transmissions. There always comes a time

when the old transmission shows signs of wear. At some point, even the best transmissions need to be rebuilt. In *GM Turbo 350 Transmissions: How to Rebuild & Modify*, respected automotive technical author Cliff Ruggles guides you through the complex rebuild procedure of GM's popular rear-wheel-drive automatic transmission. With his proven style, Ruggles goes through the step-by-step rebuild and performance upgrade procedures in a series of full-color photos. He includes instruction on removal and installation, tear-down procedures, parts inspection and replacement, as well as performance mods and shift kit installation. Time-saving tips are part of every buildup as well. Automatic transmissions are a mystery to most. Even if you end up deciding to have a professional take care of your transmission repair and performance needs, the information contained in this book is crucial to understanding how the power gets from the engine to the road. Add a copy of *GM Turbo 350: How to Rebuild & Modify* to your automotive library today.

Chevrolet Corvette, 1968-1982

Vehicle maintenance.

How to Build Max-Performance Chevy Small-Blocks on a Budget

Explains how to maintain, remove, tear down, assemble, repair, modify, and install Turbo Hydraulic transmissions

How to Rebuild and Modify Rochester Quadrajets Carburetors

Learn how to get the most horsepower out of the tried-and-true small-block Chevy platform in this all-new full-color guide. Whether you are a hot rodder, a custom car owner, or a muscle car guy, you are always going to be looking for the latest and greatest Chevy small-block performance information. This book is a valuable resource on all the latest for the Chevy small-block owner. *How to Build Killer Chevy Small-Block Engines* covers all the major components, such as blocks, crankshafts, rods and pistons, camshafts, valvetrain, oiling systems, heads, intake and carburetor, and ignition systems. In addition, this book contains a large section on stroker packages. Also featured are the latest street heads from AFR, Dart, RHS, World Products, and other prominent manufacturers. While the design is more than 60 years old, the aftermarket for this powerplant is still developing. An in-depth, highly detailed example of a popular build format is featured, offering a complete road map to duplicate this sample build. This build achieved over 700hp from 422 cubic inches! While the GM LS engine family has earned a strong following and is currently the hottest small-block in the enthusiast market, the Gen I Chevy small-block engine retains a strong following with the massive number of these engines still in use throughout the hobby. They are durable, affordable, and a very well-supported platform.

How to Build Max-Performance Chevy

LT1/LT4 Engines

Learn to fully repair and restore Chevrolet's most popular truck in this long-awaited new restoration guide. When Chevy released its second-generation C/K pickup trucks, dubbed the "Action Line," it was apparent that many changes over the previous generation had been employed. Not only did the truck have a simpler, more clean-cut look but this was also the beginning of an era where modern creature comforts that we often take for granted started appearing into the good old Chevy workhorse. Power steering, power brakes, more powerful engines, a smoother riding coil rear suspension, automatic transmissions, and independent front suspension all led to what was the most drivable of any Chevy trucks to this point. Back then and today, this generation of Chevy truck is almost universally considered the most popular. Aftermarket parts availability and auction prices support that assertion. In *How to Restore Your Chevy Truck: 1967-1972*, veteran author Kevin Whipps shows you how to inspect, assess, and accurately budget your restoration project. You are then taken through each major portion of truck restoration, including the engine, suspension, chassis, bodywork, paint, brakes, steering, transmission, driveline, electrical system, interior, and more. Each section shows practical, real world repair and restoration in general and step-by-step formats. After all of these years of hard use and exposure to harsh conditions, most of these trucks are in need of some serious work. Chevy/GMC trucks are extremely popular as stock restorations, fast street trucks, and

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off-road-duty trucks. But before you can build a specialty truck, you need to have a solid, reliable, restored truck. This book provides the invaluable information and step-by-step instruction to return these trucks to their original glory.

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